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# Application of a hybrid system comprising carbon-doped TiO<sub>2</sub> film and a ceramic media-packed biofilter for enhanced removal of gaseous styrene

## Moon-Sun Kim<sup>a</sup>, Gang Liu<sup>b</sup>, Hong-Kwan Cho<sup>b</sup>, Byung-Woo Kim<sup>b,\*</sup>

<sup>a</sup> Bio/Nano-Fusion Material Research Center, Sungkyunkwan University, Suwon 440-746, Republic of Korea
<sup>b</sup> Department of Chemical Engineering, Sungkyunkwan University, Suwon 440-746, Republic of Korea

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#### ABSTRACT

It is difficult to efficiently remove gaseous styrene using a TiO<sub>2</sub> film-coated photoreactor under UV light. Therefore, we used a hybrid system consisting of a carbon-doped TiO<sub>2</sub> (C-TiO<sub>2</sub>) film and a media-packed biofilter in order to enhance the removal efficiency (RE) of gaseous styrene compared to that of a pure (undoped) TiO<sub>2</sub> photoreactor. The C-TiO<sub>2</sub> was synthesized by a sol–gel combustion method, and its absorption spectrum was stronger that of pure (undoped) TiO<sub>2</sub> in the UV-vis range. The resultant RE of the C-TiO<sub>2</sub> film was 113–200% higher than that of the pure TiO<sub>2</sub> film. The initial RE of the photoreactor for input styrene concentrations of 630 mg m<sup>-3</sup>, 420 mg m<sup>-3</sup>, and 105 mg m<sup>-3</sup> was 20.6%, 29.8%, and 40.0%, respectively. When the biofilter was added, the RE increased to 93.3%, 97.9%, and 99.0%, respectively. Thus, application of the hybrid system consisting of both a photoreactor coated with a C-TiO<sub>2</sub> film and a biofilter is advantageous in terms of the removal efficiency of gaseous styrene.

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#### 1. Introduction

Because volatile organic compounds are considered major environmental contaminants that have a harmful effect on human and ecosystem health, much effort has been focused on their removal. Styrene, for example, is used extensively in the production of plastics and rubbers, and many workers are exposed to harmful gaseous styrene in the workplace. Low concentrations of gaseous styrene are known to cause carcinogenic, mutagenic, and teratogenic diseases [1]. In USA and EU styrene exposure concentration limit is  $210 \text{ mg m}^{-3}$  (50 ppm) for an 8-h time-weighted average (TWA), while the recommended concentration ceiling exposure for styrene is 850 mg m<sup>-3</sup> [2].

Gaseous styrene is usually removed using photocatalytic oxidation; however, use of a photocatalytic reactor is limited to enhance the removal efficiency (RE) of gaseous styrene at a competitive cost [2,3]. In a case employing the fluidized-bed photocatalytic system, a 1260 mg m<sup>-3</sup> initial concentration of styrene was removed with efficiency greater than 80% [2]. Likewise, the use of a biofilter to remove gaseous styrene has not been effective with concentrations of gaseous styrene higher than 400 mg m<sup>-3</sup>. For example, the removal efficiency of styrene has been reported as greater than 95% with an empty bed residence time (EBRT) of 77 s and loading rate of  $74\,g\,m^{-3}$  at low concentrations [3].

Therefore, for this study, we investigated the removal efficiency of a hybrid system comprising a biofilter in addition to a photoreactor. This investigation was prompted by a previous study, which demonstrated that the RE of gaseous styrene could be enhanced by first mineralizing the styrene using a photoreactor and then treating the system with a biofilter [4,5].

Titanium dioxide  $(TiO_2)$  is used extensively as a photocatalyst for the degradation of organic compounds with a UV wavelength range from 380 nm to 410 nm [6]. Because gaseous styrene cannot be removed completely by pure TiO<sub>2</sub>, modified TiO<sub>2</sub> has been studied. Falconer and Magrin-Bair [7] found that the photodegradation efficiency of acetaldehyde by platinum (Pt)-doped TiO<sub>2</sub> was 2.8 times higher than that of pure TiO<sub>2</sub>. Ohno et al. [8] showed that the absorption range of C–S–TiO<sub>2</sub> – that is, TiO<sub>2</sub> doped with carbon (C<sup>4+</sup>) and sulfur (S<sup>4+</sup>) ions – increased from 400 nm to 700 nm. Hong et al. [9] reported that iodine-doped TiO<sub>2</sub>. A few studies have reported that carbon-doped TiO<sub>2</sub> (C-TiO<sub>2</sub>) exhibited notable absorption in both the UV and visible ranges [6,10–12].

We hypothesized that the RE of gaseous styrene would be enhanced if a hybrid system consisting of both a C-TiO<sub>2</sub> film and a ceramic media-packed biofilter was used. It should be noted that C-TiO<sub>2</sub> can be obtained more easily and cheaply than other forms of metal-doped TiO<sub>2</sub>. In addition, the biofilter filled with ceramic media contains activated organisms. For this experiment, RE was

<sup>\*</sup> Corresponding author. Tel.: +82 31 299 4074; fax: +82 31 299 4079. *E-mail address*: bwkim@skku.edu (B.-W. Kim).

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Fig. 1. Schematic diagram of the hybrid system consisting of a photoreactor and a biofilter for the removal of gaseous styrene.

evaluated by measuring the elapsed time in the photoreactor and the empty bed residence time (EBRT) in the biofilter.

#### 2. Materials and methods

The hybrid system for the removal of gaseous styrene, comprising a photocatalytic reactor and a biofilter, is shown in Fig. 1.

In the photoreactor, air was supplied to the mixing tank at a constant flow rate of  $3 \text{ Lmin}^{-1}$  by an air compressor. Liquid styrene (Panto Chem, Japan) was poured into the mixing tank at  $30 \text{ mLmin}^{-1}$  by a syringe pump, and the air and styrene were mixed constantly. The diluted styrene was discharged to the photoreactor at  $300 \text{ mgm}^{-3}$  at a temperature of  $23 \,^{\circ}$ C. The photoreactor was a 1 L, 35-cm long, cylindrical-type photoreactor with immersed optical fibers. Photo-oxidation was performed in the reactor using TiO<sub>2</sub> film. A 500 Hg lamp (Samil, Korea) was used as the UV light source. The system with the UV lamp was kept constant at  $60 \,^{\circ}$ C by a circulation pump of cool air. The TiO<sub>2</sub> film was immobilized on the external surfaces of the optical fibers with an outside diameter of 1.5 mm [13]. Gas from the photoreactor was discharged through the humidifier to the biofilter.

The preparation of  $C-TiO_2$  film for photocatalytic oxidation of styrene is as follows.

After blending 15 mL of titanium tetraisopropoxide (TTIP, purity > 98.0%; Junsei, Japan) and 134.5 mL of ethyl alcohol (purity

of 99.9%; Samchun, Korea), the mixture was stirred for 30 min. Then, 0.64 mL of nitric acid (with a purity of 60.0–62.0%; Daejung, Korea) and 3 mL of distilled water were added to this mixture, and the mixture was again stirred for 90 min. Carbon particles (Aldrich, USA) with an average diameter less than 50 nm were selected as the source for carbon-doping, and 0.2 g carbon was added to the reacted titanium peroxide precursors. The mixture – including the titanium peroxide precursors and carbon particles – was finally stirred in an ultrasonic generator for 10 min.

The coating solution was immobilized on the optical fibers (BFH37-1000, Thorlabs, USA) by a dip-coating method [14]. The coated TiO<sub>2</sub> film was dried at room temperature for 12 h and again sintered at 600 °C for 2 h [12]. Previously, we had found that a 2.28–2.98  $\mu$ m-thick TiO<sub>2</sub> film was optimal for the photodegradation of organic compounds. The thickness of the coated TiO<sub>2</sub> film was measured using a surface profilometer (Alpha Step 500, KLA Tencor Co., CA, USA).

Note that the C-TiO<sub>2</sub> film absorbs photo-energy from an energy source, from which hydroxyl and superoxide radicals are generated, as shown in Eqs. (1)-(3) [15]. The generated hydroxyl radicals and superoxide radicals subsequently degrade styrene to CO<sub>2</sub> and H<sub>2</sub>O.

$$\mathrm{TiO}_2 + h\nu \to \mathrm{TiO}_2(\mathrm{e}^- + \mathrm{h}^+) \tag{1}$$

 $TiO_2(h^+) + OH^- \rightarrow \bullet OH \tag{2}$ 

$$TiO_2(e^-) + O_2 \rightarrow TiO_2 + {}^{\bullet}O_2^-$$
 (3)



Fig. 2. SEM images of the biofilm on the surface of the media used to remove gaseous styrene at magnifications of (a) 500× and (b) 3000×.

The bottom of the biofilter reactor was arch-shaped for easy dumping of the drained liquid, and each stage had a sample port. A nozzle was located at the top of the biofilter to supply the nutrient solution via a peristaltic pump (EHC-R220 C, Iwaki, Japan). The biofilter consisted of three stages with an internal reactor diameter of 0.1 m, a stage height of 0.3 m, and a bed volume of 5 L. Both the temperature and humidity of the input gas were controlled by a humidifier with a temperature controller. The sample was collected from a port on each stage using a mini-vacuum pump (MP Sigma 300, SIBATA, Japan) and a 1 L adsorption tube. The concentration of the styrene and the by-products derived from the styrene were then determined by gas chromatography/mass spectrometry (GC/MS; Agilent 6890 GC/5975N MSD).

The biofilter bed was packed with an inorganic, porous ceramic material (Enbion Co., Korea) to minimize the pressure drop for an extended period of time. The inorganic medium was composed of 48.5 wt% SiO<sub>2</sub> and 28.6 wt% CaO and had a porosity of 60%, a specific gravity of 0.55, and a specific surface area of 61.03 m<sup>2</sup> g<sup>-1</sup>.

SEM images of the biofilm on the biofilter media are shown in Fig. 2.

The organisms used in the biofilter were obtained by activating wastewater sludge from a sewage treatment plant in Ansung city, Republic of Korea.

The biofilter was designed to optimize major parameters such as humidity, temperature, pH, and EBRT in preliminary experiments. The humidity was regulated to 80.9–92.5 RH% while the temperature remained between 23.2 and 28.0 °C. The pH was controlled within the range of 6.3–7.1.

The RE (%) of gaseous styrene obtained using the photoreactor and the biofilter was calculated as shown in Eq. (4) [5,16]:

RE (%) = 
$$\frac{C_i - C_f}{C_i} \times 100$$
 (4)

where  $C_i$  and  $C_f$  are the concentrations of the input and output gaseous styrene, respectively.

#### 3. Results and discussion

#### 3.1. Characterization of pure $TiO_2$ and $C-TiO_2$

#### 3.1.1. XRD measurements of pure TiO<sub>2</sub> and C-TiO<sub>2</sub>

The X-ray diffraction (XRD) patterns of the C-TiO<sub>2</sub> and pure (undoped)  $TiO_2$  films synthesized by a sol–gel combustion method are shown in Fig. 3.

We observed that the diffraction peaks of pure (undoped)  $TiO_2$ (1) at 25.2°, 37.8°, and 47.9° of  $2\theta$  were anatase-type  $TiO_2$ , while the peak at 28° was a rutile-type  $TiO_2$  [14]. After doping with carbon by sintering at 600 °C, the diffraction peaks of C- $TiO_2$  (2) were typical anatase-type  $TiO_2$  peaks, while the diffraction peak at 28° disappeared. Thus, we used carbon doping to ensure the formation of anatase-type  $TiO_2$  without any other crystal forms [11].

#### 3.1.2. X-ray photoemission spectroscopy of C-TiO<sub>2</sub>

The composition of the C-TiO<sub>2</sub> film was measured by X-ray photoemission spectroscopy (XPS) to determine the photocatalytic components, as shown in Fig. 4.

XPS signals of C1s were observed at binding energies of approximately 285.1 eV and 288.0 eV, as shown in Fig. 4(a). The three forms of carbon were elemental carbon. Ti-C bonds substituted with oxygen atoms, and carbonate species [10,17]. Most of the carbon incorporated in the  $TiO_2$  matrix was elemental carbon (C–C); only a small amount of the carbonate species (C–O) was present. Nevertheless, the peak at 288.0 eV indicates the presence of C-O bonds. This carbonated species incorporated into the bulk phase of TiO<sub>2</sub> [8], and its presence indicated that the Ti–O–C structure was present in C-TiO<sub>2</sub> because some of the lattice titanium atoms had been replaced by carbon [12,18]. As shown in Fig. 4(b), XPS signals of Ti 2p were observed at binding energies of 458.7 and 464.4 eV, which were assigned to  $Ti^{4+} 2p_{3/2}$  and  $Ti^{4+} 2p_{1/2}$ , respectively. These Ti 2p peaks are consistent with those of pure TiO<sub>2</sub> and indicate the binding of the titanium atom to the oxygen molecule. The XPS signal of O 1s was at a binding energy of 529.9 eV, corresponding to Ti<sup>4+</sup>–O. Note that we attribute the broadening of the O 1s peak to the left (Fig. 4(c)) to the presence of O–C in the bulk phase of TiO<sub>2</sub> [19].

#### 3.1.3. UV-vis absorption of pure $TiO_2$ and C- $TiO_2$

The UV-vis absorption spectra of C-TiO<sub>2</sub> and pure (undoped) TiO<sub>2</sub> are shown in Fig. 5.



Fig. 3. XRD patterns of (1) pure (undoped) TiO<sub>2</sub> and (2) carbon-doped TiO<sub>2</sub>.







Fig. 5. UV-vis absorption spectra of pure (undoped)  $TiO_2$  and carbon-doped  $TiO_2$ .



**Fig. 6.** SEM images of (a) the surface and (b) the thickness of the carbon-doped  $TiO_2$  film on the optical fibers (magnification: (a)  $10,000 \times$  and (b)  $5000 \times$ ).

The onset of the absorption spectrum of C-TiO<sub>2</sub> was higher than that of pure (undoped) TiO<sub>2</sub>, as shown in Fig. 5. Additionally, the absorption spectrum of C-TiO<sub>2</sub> was stronger than that of the undoped TiO<sub>2</sub> in the UV–vis range. The onset of the absorption spectra of anatase-type and rutile-type TiO<sub>2</sub> appeared at about 387 nm and 413 nm, with a band gap of 3.2 eV and 3.0 eV, respectively [6].

#### 3.1.4. Preparation of C-TiO<sub>2</sub> film

The C-TiO<sub>2</sub> film was immobilized by dip-coating, as shown in Fig. 6.

The C-TiO<sub>2</sub> film was prepared by a sol–gel combustion method and then coated onto the optical fibers. As shown in Fig. 6(a), the diameter of the TiO<sub>2</sub> particles was about  $0.5-0.8 \,\mu\text{m}$  and some coagulation of TiO<sub>2</sub> was observed. In Fig. 6(b), the thickness of the TiO<sub>2</sub> film has been increased to 2.61  $\mu$ m by dip-coating three times. Note that the RE was affected by the dispersion properties of the TiO<sub>2</sub> particles and the thickness of the TiO<sub>2</sub> film, which were controlled by the synthesis conditions, the coating method, and the sintering temperature.

# 3.2. Removal of gaseous styrene by the photoreactor with the C-TiO\_2 film

Fig. 7 shows how the RE varied as a function of elapsed time while using the photoreactor containing the C-TiO<sub>2</sub> film.

The experiment was performed at 23 °C and 42 RH% and the input styrene concentration was kept constant at 490 mg m<sup>-3</sup>. The RE of the C-TiO<sub>2</sub> film was 80.1%, 82.3%, and 85.2% at 0.5 h, 1 h, and



**Fig. 7.** Removal efficiency (RE) of gaseous styrene according to time in the photoreactor containing carbon-doped or pure (undoped)  $TiO_2$  film at 42 RH% and 23 °C ( $\blacklozenge$ : carbon-doped  $TiO_2$  film;  $\blacksquare$ : pure (undoped)  $TiO_2$  film).

1.5 h, respectively. After 1.5 h, it remained constant at 85.2% until 3 h, but then decreased to 80.2% at 3.5 h and further decreased to 75.1% at 4 h. For comparison, the RE of pure (undoped) TiO<sub>2</sub> film was 35.3% and 40.1% at 0.5 h and 1 h, respectively, after which it remained constant at 40.1% until 2 h. However, it then decreased to 38.3%, 35.1%, 30.2%, and 25.4% at 2 h, 3 h, 3.5 h, and 4 h, respectively. The average standard deviation (ASD) of the RE for pure TiO<sub>2</sub> film is 1.2% while it is 1.6% for C-TiO<sub>2</sub> film. The observed RE of the C-TiO<sub>2</sub> film was 113–200% higher than that of pure TiO<sub>2</sub> film for the period of time studied, indicating that C-TiO<sub>2</sub> film was more effective than pure TiO<sub>2</sub> film at photodegrading gaseous styrene. In other words, doping TiO<sub>2</sub> with carbon at a temperature of 600 °C greatly enhanced the RE and durability of the TiO<sub>2</sub> film. This observation follows that of another article [12] where methylene blue solution was photodegraded on carbon-doped TiO<sub>2</sub> sintered at temperatures of 400-800 °C, and the RE at a sintering temperature of 600 °C was found to be higher than that of any of the other sintering temperatures evaluated [12].

Nevertheless, gaseous styrene was not efficiently removed using only the photoreactor with the  $C-TiO_2$  film. Outlet gases including styrene and by-products with a benzene ring were discharged to the biofilter. Styrene has been reported to be photodegraded to alkenes with a benzene ring [20]; more chemical compounds with a normal benzene ring (such as 2-phenylpropene, 1,3,5-cycloheptatriene, 1,4-cyclohexadiene) than with an opened benzene ring (such as 3-methylenecyclopropene) were observed in the current study. See Section 3.4 for a further discussion of the by-products.

#### 3.3. Removal of gaseous styrene by a biofilter

The relationship between the EBRT and the RE of styrene with an input styrene concentration of  $226 \text{ mg m}^{-3}$  is shown in Fig. 8.

The REs of the gaseous styrene in the biofilter were 91.1% and 93.3% with EBRTs of 15 s and 20 s, respectively, while the ASDs of RE were 0.9%, 1.1%, and 0.7% at 15 s, 20 s, and 30 s of EBRT, respectively. The RE peaked at 95.2% at 30 s and remained nearly constant, even as the EBRT exceeded 30 s. It is, however, reasonable to recommend that one evaluate the system at an EBRT of 40 s instead of 30 s since an EBRT of 30 s is considered unstable as a point of inflection. Furthermore, a high EBRT is favorable for improving the RE because it increases the contact time between the microorganisms and the organic material [21]. Unfortunately, continuous operation of the biofilter was impeded by the fact that C-TiO<sub>2</sub> film



**Fig. 8.** Relationship between the empty bed retention time (EBRT) and removal efficiency (RE) of gaseous styrene by the biofilter.

should be changed to new one or reused by a sintering once every 2 weeks due to its sharp decline of photodegradation capability in the hybrid system comprising a reactor with C-TiO<sub>2</sub> film and a biofilter.

The elimination capacity (EC) at 15 s of EBRT was  $22.1 \text{ g m}^{-3} \text{ h}^{-1}$ , and it increased to  $25.2 \text{ g m}^{-3} \text{ h}^{-1}$  in 20 s. However, it then decreased to  $23.3 \text{ g m}^{-3} \text{ h}^{-1}$  and then to  $14.5 \text{ g m}^{-3} \text{ h}^{-1}$  in 30 s and 60 s, respectively. That is, from the initial time until 20 s, both the EBRT and EC increased; yet, after 20 s, the EC decreased as the EBRT increased.

In the work of Rene et al. [3], the RE of styrene at 77 s of EBRT during the first 5 days was less than 20% and was reached about 100% on the 21th day. The EC was kept less than  $10 \text{ gm}^{-3} \text{ h}^{-1}$  during the period. In the study of Zilli et al. [22], the RE of gaseous styrene was nearly 100% on the 20th days at both 15 s and 7 s of EBRT. The EC was varied in the range from 24.5 g m<sup>-3</sup> h<sup>-1</sup> to 48.8 g m<sup>-3</sup> h<sup>-1</sup>. In the article of Jung and Park [23], the RE was 94% at 120 s of EBRT and EC was less than 82.5 g m<sup>-3</sup> h<sup>-1</sup>. In conclusion, the RE at about 20 g m<sup>-3</sup> h<sup>-1</sup> from the results was higher than those of Rene et al.'s and Jung and Park's works, however, lower than that of Zilli et al.'s work.

#### 3.4. Removal of gaseous styrene by the hybrid system

Fig. 9 shows the styrene concentrations at the photoreactor exit and after passage through the 1st, 2nd, and 3rd stages of the biofilter, according to the inlet styrene concentration.

Three distinct inlet styrene concentrations were tested - one with  $630 \text{ mg m}^{-3}$ , another with  $420 \text{ mg m}^{-3}$ , and a final setup with  $105 \text{ mg m}^{-3}$ . Each concentration utilized the hybrid system of a C-TiO<sub>2</sub> film photoreactor followed by three passes through the biofilter. In the first setup, the inlet styrene concentration of  $630 \text{ mg m}^{-3}$  decreased to  $500 \text{ mg m}^{-3}$  after passage of the styrene gas through the photoreactor. The concentration then decreased to  $170 \text{ mg m}^{-3}$ ,  $85 \text{ mg m}^{-3}$ , and  $42 \text{ mg m}^{-3}$  after passage of the styrene gas through the 1st, 2nd, and 3rd stages of the biofilter, respectively. The RE was 20.6% through the photoreactor and increased to 93.3% after passage of the styrene gas through the biofilter. In the next setup, the inlet styrene concentration of 420 mg m<sup>-3</sup> decreased to  $295 \text{ mg m}^{-3}$  after passage of the gas through the photoreactor, and then to  $105 \text{ mg m}^{-3}$ ,  $42 \text{ mg m}^{-3}$ , and  $13 \text{ mg m}^{-3}$  after passage of the styrene gas through the 1st, 2nd, and 3rd stages of the biofilter, respectively. The RE was 29.8% after the photoreactor with the C-TiO<sub>2</sub> and 96.9% after the biofilter. In the final setup, the inlet styrene concentration of 105 mg m<sup>-3</sup> decreased to 63 mg m<sup>-3</sup> through the



**Fig. 9.** Various measured concentrations of effluent styrene with respect to location in the hybrid system. Styrene concentrations in the photoreactor and in the 1st, 2nd, and 3rd stages of the biofilter are shown according to inlet styrene concentration ( $\blacktriangle$ : 630 mg m<sup>-3</sup>;  $\blacksquare$ : 420 mg m<sup>-3</sup>; ( $\blacklozenge$ : 105 mg m<sup>-3</sup>).

photoreactor, and then to  $42 \text{ mg m}^{-3}$ ,  $13 \text{ mg m}^{-3}$  and  $1 \text{ mg m}^{-3}$  through the 1st, 2nd, and 3rd stages of the biofilter, respectively. The RE of the photoreactor only was 40.0% whereas the addition of the biofilter resulted in 99.0% removal. The ASDs of RE were 2.2%, 0.9%, and 1.0% for inlet concentrations of 630 mg m}^{-3}, 420 mg m $^{-3}$ , and 105 mg m $^{-3}$ , respectively.

From this study, the hybrid system comprising a C-TiO<sub>2</sub> film photoreactor and a biofilter was found to have high removal efficiencies between  $93.3 \sim 99.0\%$  with input styrene concentrations of

**Fig. 10.** By-products derived from styrene after photocatalytic oxidation ((a)–(d)) and through the hybrid system consisting of a photoreactor and a biofilter ((e) and (f)); (a) 2-phenylpropene, (b) 1,3,5-cycloheptatriene, (c) 1,4-cyclohexadiene, (d) 3-methylenecyclopropene, (e) cyclohexane, and (f) methyl alcohol.

630-105 mg m<sup>-3</sup>, keeping within the recommended TWA concentration limits of the USA and EU [2].

The by-products derived from the styrene after the photocatalytic oxidation and bio-oxidation are shown in Fig. 10.

A sample was collected from both the outlet of the photoreactor and the top of the biofilter, and the by-products derived from the styrene vapor were determined by GC/MS. Organic compounds derived from photocatalytic styrene oxidation were mostly (a) 2-phenylpropene, (b) 1,3,5-cycloheptatriene, (c) 1,4-cyclohexadiene, and (d) 3-methylenecyclopropene. The concentration of 2-phenylpropene was higher than that of any other by-products while the concentration of 3-methylenecyclopropene was the lowest. Most of the by-products from the photoreactor were organic compounds.

The major organic compounds produced by the hybrid system were (e) cyclohexane and (f) methyl alcohol. The concentration of methyl alcohol was higher than that of cyclohexane. Organic compounds with an open-ring structure produced by the photoreactor were readily degraded to CO<sub>2</sub>, H<sub>2</sub>O, methyl alcohol, and organic compounds with low molecular weight by the biofilter. However, unless the structure of the compounds with a closed-ring were changed to an open-ring by the photo-oxidation, they were not easily degraded to low molecular weight organic compounds such as methyl alcohol, but remained intact as compounds with a ring structure, such as cyclohexane. Therefore, the removal efficiency of gaseous styrene was more enhanced by the hybrid system composed of a photoreactor and a biofilter than by either of the two alone.

#### 4. Conclusions

Our investigation of a hybrid system comprising a photoreactor containing carbon-doped TiO<sub>2</sub> film and a biofilter to remove gaseous styrene revealed the following:

The removal efficiency (RE) of gaseous styrene using carbondoped TiO<sub>2</sub> (C-TiO<sub>2</sub>) film was 113–200% higher than that of pure TiO<sub>2</sub> when the C-TiO<sub>2</sub> was prepared by a sol–gel combustion method at a sintering temperature of  $600 \,^{\circ}$ C.

The RE of the photoreactor with C-TiO<sub>2</sub> film only was 20.6%, 29.8% and 40.0% for input styrene concentrations of 630 mg m<sup>-3</sup>, 420 mg m<sup>-3</sup>, and 105 mg m<sup>-3</sup>, respectively. However, the RE increased to 93.3%, 97.9%, and 99.0% when the hybrid system consisting of a photoreactor and a biofilter was used.

Organic compounds derived from styrene after photoreaction were mostly 2-phenylpropene, 1,3,5-cycloheptatriene, 1,4-cyclohexadiene, and 3-methylenecyclopropene. In contrast, the main organic compounds produced in the hybrid system were cyclohexane and methyl alcohol.

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